

## TAPICER 1KW

### PRODUCT

Water based, upholstery purpose single ingredient adhesive with polychloroprene latex.

### APPLICATION

Adhesive intended for use in the production of upholstered furniture; for gluing polyurethane and polyester sponge, jute, wool etc.

### PROPERTIES

- good adherence
- does not contain organic solvents
- creates flexible joint
- does not deform materials glued

### TECHNICAL DATA

No.	Inspected property	Requirements
1.	Colour	Basic: white (pink, blue as per customer's requirements)
2.	Viscosity (Brookfield's method)	700 – 900 mPas
3.	Solid body content	50 – 54 %
4.	Density	ca. 1.06 g/cm <sup>3</sup>
5.	Tear off strength (PU foam – PU foam)	Higher than foam's durability
6.	Open time	Up to 7 minutes
7.	Material pressure	0.3 – 0.5 bar
8.	Air pressure	1.8 – 3.0 bar
9.	pH	7.5 – 8.9

### INDICATIONS FOR APPLICATION

Operating temperature of the adhesive and materials glued: 18-25 °C. Adhesive shall be applied evenly on both surfaces glued with a special spray gun dedicated to both surfaces glued. After joining, it is good to squeeze the surfaces glued. All elements of the tools intended for adhesive application coming into contact with the adhesive shall be made of stainless steel or plastic. Adhesive applying equipment shall be cleaned with water only, no solvents may be used for this purpose.

### STORAGE

Store in original packaging in dry, shadowed places in temperature +10 do +24°C, away from heat sources. Guarantee period: 5 months from production date.